



Flywheel Bolts:

- Apply Loctite tighten to 4-5ft-lbs. Apply heat before removing. Do not use impact gun.

Secondary Bolts:

- Apply blue Loctite or anti-seize. Toque to 5-6ft-lbs. Do not over torque.

Clutch Cover Bolts:

- Torque to 8-9ft-lbs. Must use anti-seize or blue Loctite to prevent galling. Do not use impact gun.

Bar Clamp Bolts:

- Torque to 14ft-lbs. Loctite is not needed. Optional: lightly scuff bar clamp surface to ensure perfect clamp.

10.9 Quick Drive Bolts

- Apply Blue Loctite, cover all threads. Torque to 45 ft-lbs. Make sure stock washers are not warped or galled.

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